. 4							
Work Order ID 59562 Tuesday, June 08, 2010 8:51:01 AM			HILL BUIL ILLI IEE				Page 1
Item ID: D3876-13 Revision ID:	A	Accept			s s	etup Star	-t
Item Name: Protector - Door						Stop	p
Start Date:         6/8/2010         Start Qty:         2.00           Required Date:         6/17/2010         Req'd Qty:         2.00			Cust Item ID: Customer:				1 10011101 01010 110 1101 1001
Reference:					n	tun Star	
Approvals: Process Plan:	Date: 10-6-08	Tooling:	Date:		n		
QC:	Date:	<b>SPC (Y/N):</b>	Date:			Stop	
Sequence ID/ Operation Work Center ID Description		Set Up/ Run Hours	Tool ID Tool	# Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp
Draw Nbr Revision Nbr				•			
00 FLOW WATER JET		0.00			P	, ,,	
Waterjet Memo		0.00			1010.	-6-11	
FLOW CNC Waterjet  1-Cut as per D Dwg Rev: Prog Rev: 2- Deburr if ne	<u>}</u>	SB 10100	.114		2	)	$\Delta$
QC2- Inspect parts off mach	hine FAI/FAIB	0.00					
QC Memo Quality Control		0.00			Bu	0-6-11	

120 QC

Quality Control

Memo

QC8- Inspect parts - second check

Dart A	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHA	NGES		•		-	
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		•								
Part No	•	PAR #:	Fault Cate		NO	<b>D</b> . V	N. 50			
. 4.1.110	Res	solution:	Pauli Cali	egory:	NC	n: Yes : N/C Ck	no DQ/ osed:	Α:	_ Date: _ Date:	
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### Work Order ID 59562

Tuesday, June 08, 2010 8:51:01 AM



Page 2

Item ID:

D3876-13

Accept

Setup Start

Stop



**Revision ID:** 

Item Name: Protector - Door

> 6/8/2010 Start Qty: 2.00

Req'd Qty: 2.00

**Cust Item ID: Customer:** 

Reference:

**Start Date:** 

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Process Plan: \_\_\_\_\_

Date:

Tooling:

Date:

Tool # Plan

Code

Start Run

Reject

Qty

QC:

Required Date: 6/17/2010

Date:

SPC (Y/N):

Date:

Stop

Reject

Number

Sequence ID/

**Work Center ID** 

130

Packaging

Packaging

**Operation** Description

Identify as per dwg & Stock Location:

Memo

Memo

Set Up/ Run Hours 0.00

0.00

Tool ID

Qty

Accept

Insp.

Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

- 10/06/11/10 mut 10-6-16

<b>Dart Aerospace Lt</b>	d	Lt	•	ce	C	а	ם	S	O	r	e	Α	rt	)a	
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W/O:			WC	RK ORDER CHANG	SES				
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Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No <b>DQ</b>	A:	Date: _	
	Res	solution:	Disposition	1:	QA: N/C C	osed:		Date: _	
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DATE	STEP	Description of NC		· · · · · · · · · · · · · · · · · · ·	ion B	Verifi	cation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		tion C	Chief Eng	QC Inspector
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#### **Picklist Print**

Tuesday, June 08, 2010 8:51:05 AM

Work Order ID: 59562

D3876-13

Parent Item Name: Protector - Door

Comments:

Parent Item:

IPP Rev:A 09.01.23 new issue EC verifyed by:DD



Location

MAT

**Start Date:** 6/8/2010

Required Date: 6/17/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,369,206	3.19	6.38			<del></del>
								,		0.56	图(0)	-6-11	

GE PLASTICS LEXAN SHEET

Loc Qty Loc Code 1369.2068 111710 64

112585 155.783 1149.4238 114032

1B10-6-11

114033

Dart Aerospac	e L	.td
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Part NO	·Re	PAR #:	Fault Cated Disposition	jory: i:	NCR: Y QA: N/0	es N Clos	o DQA sed:	<b>\:</b>	Date: Date:					
NCR:			WORK ORDER NON-CONFORMANCE (NCR)											
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DART AEROSPACE LTD	Work Order:	59562
Description: Protector – Door	Part Number:	D3876-13
Inspection Dwg: D3876 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
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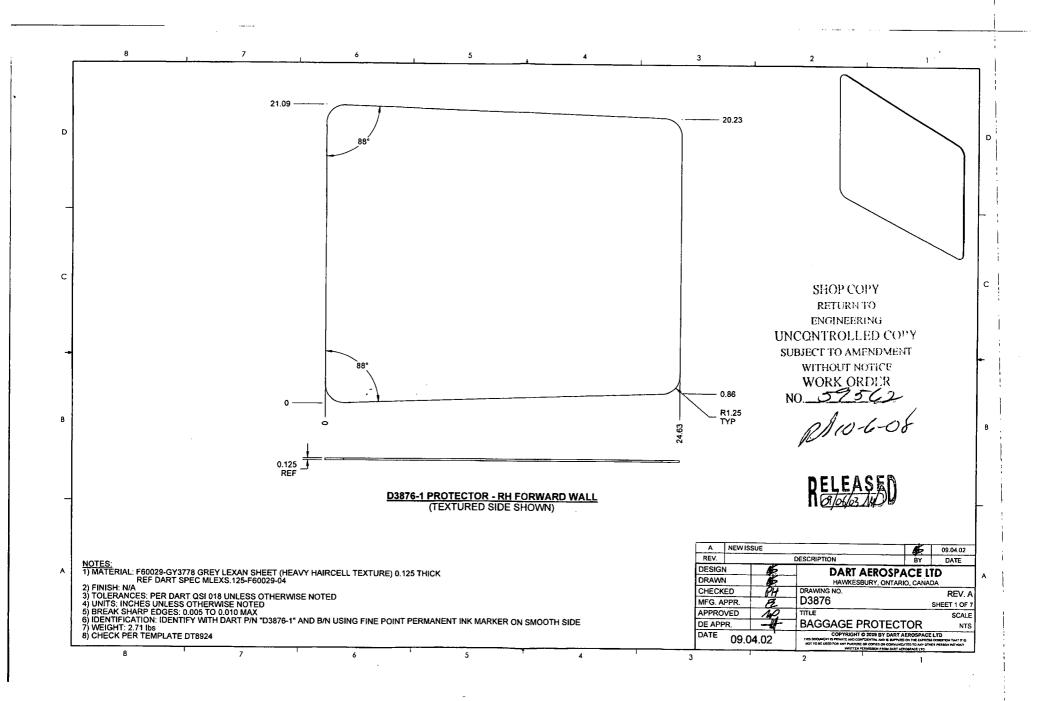
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17.43	+/-0.030	17.43	2			
1.50	+/-0.030	1.50	بعا			
0.67	+/-0.030	(673	¥			
6.84	+/-0.030	6.84	8			
9.59	+/-0.030	9.59	يسا			
16.75	+/-0.030	16.75	<b>&gt;</b>			
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c					
Measured by:	(B	Audited by:	8,	Prototype Approval:	N/A
Date:	10-6-11	Date:	1006/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	09.06.22	New Issue	KJ ON	1/4

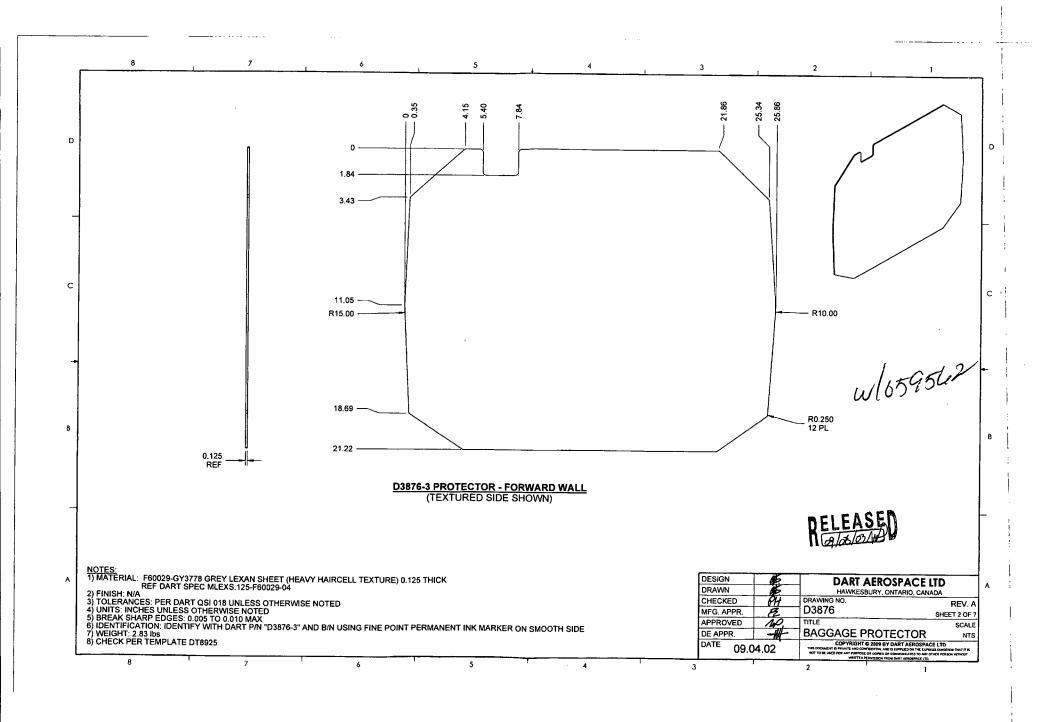
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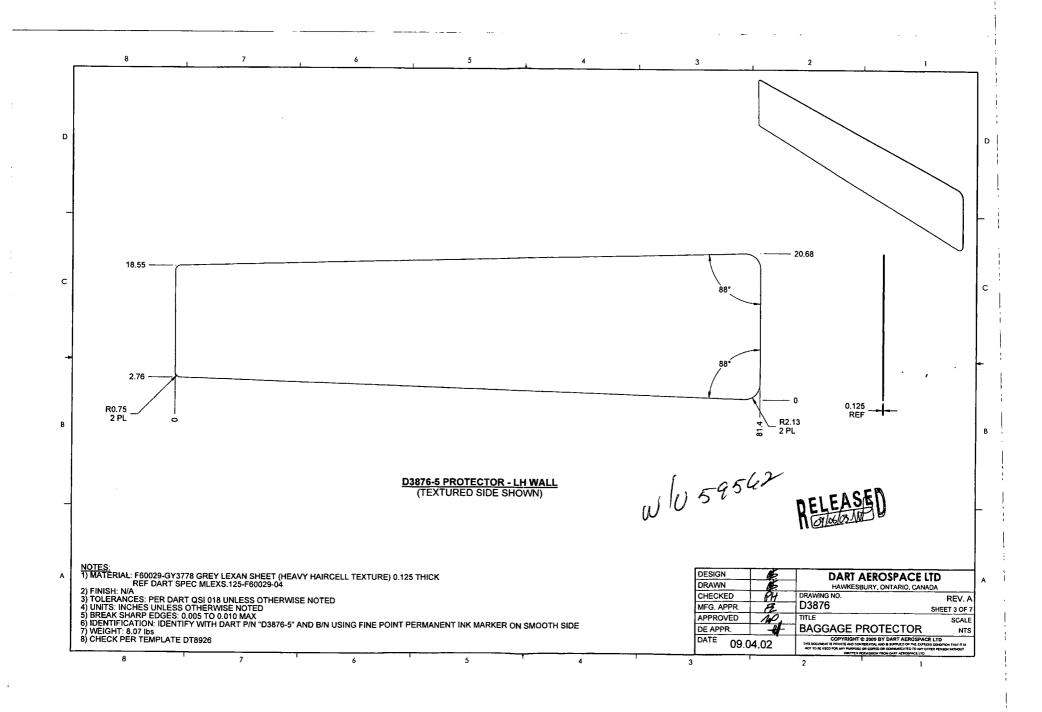
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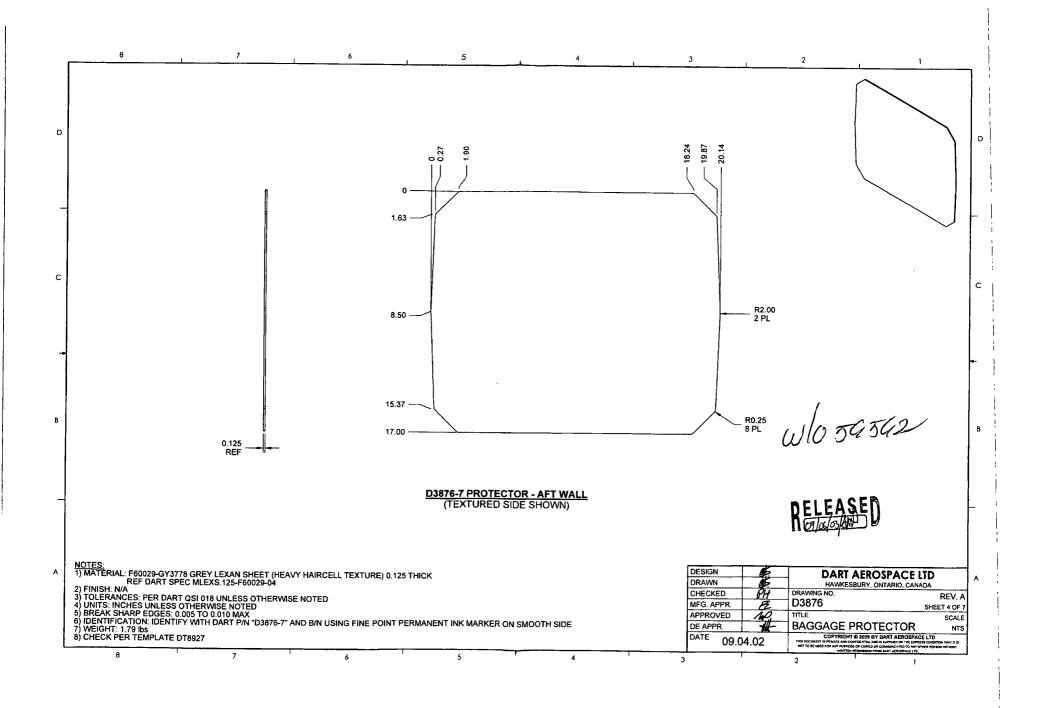
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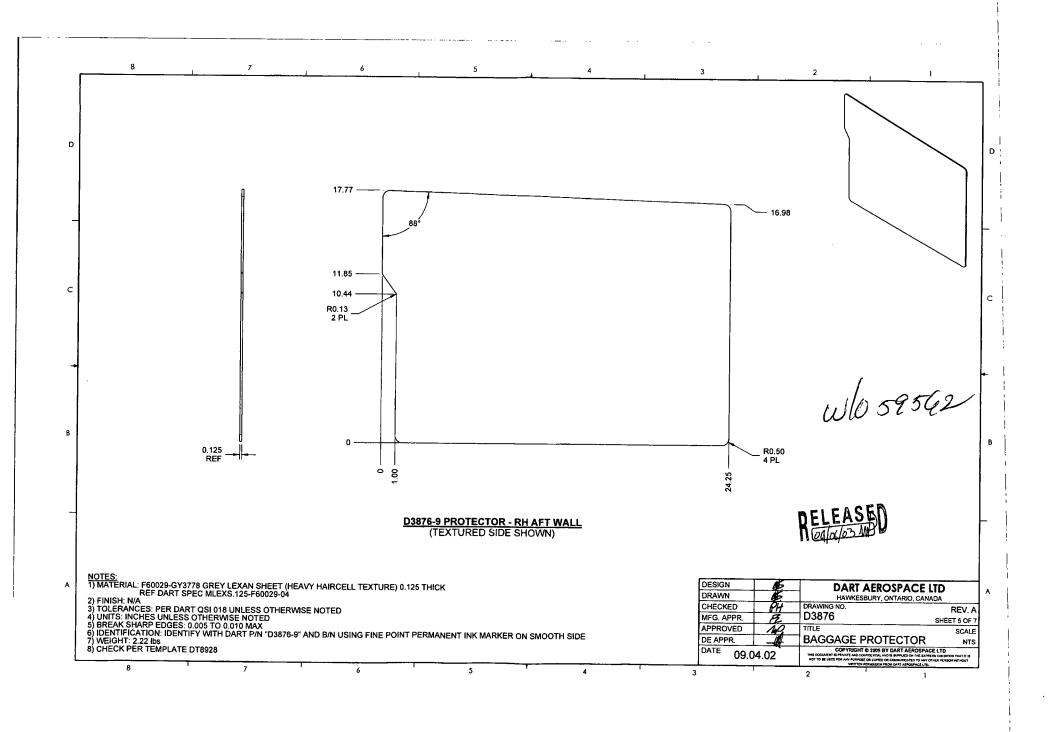
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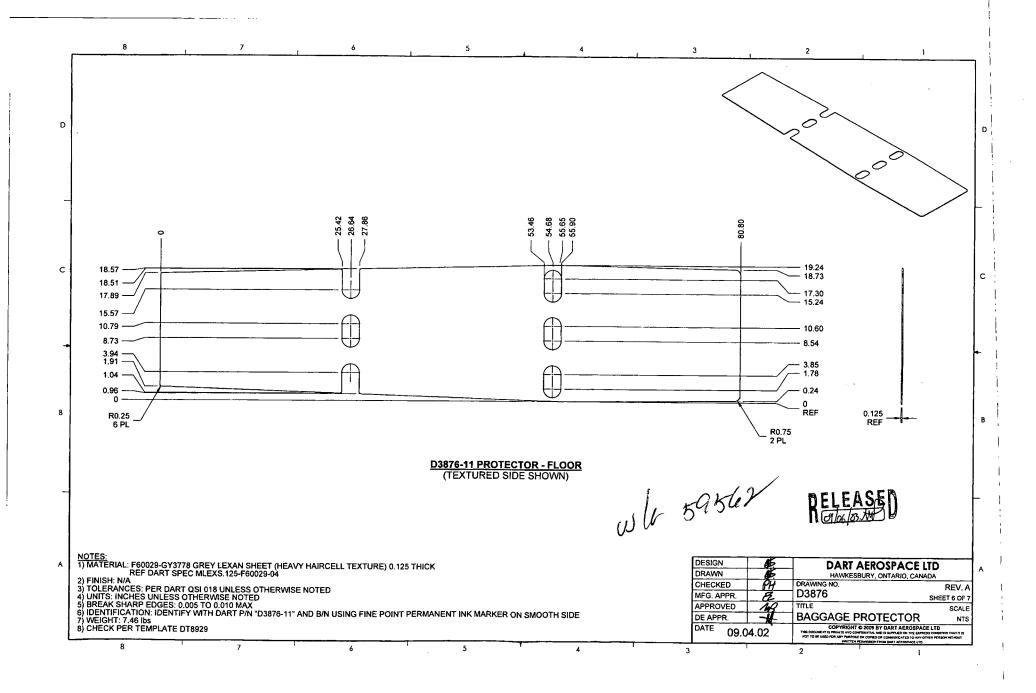
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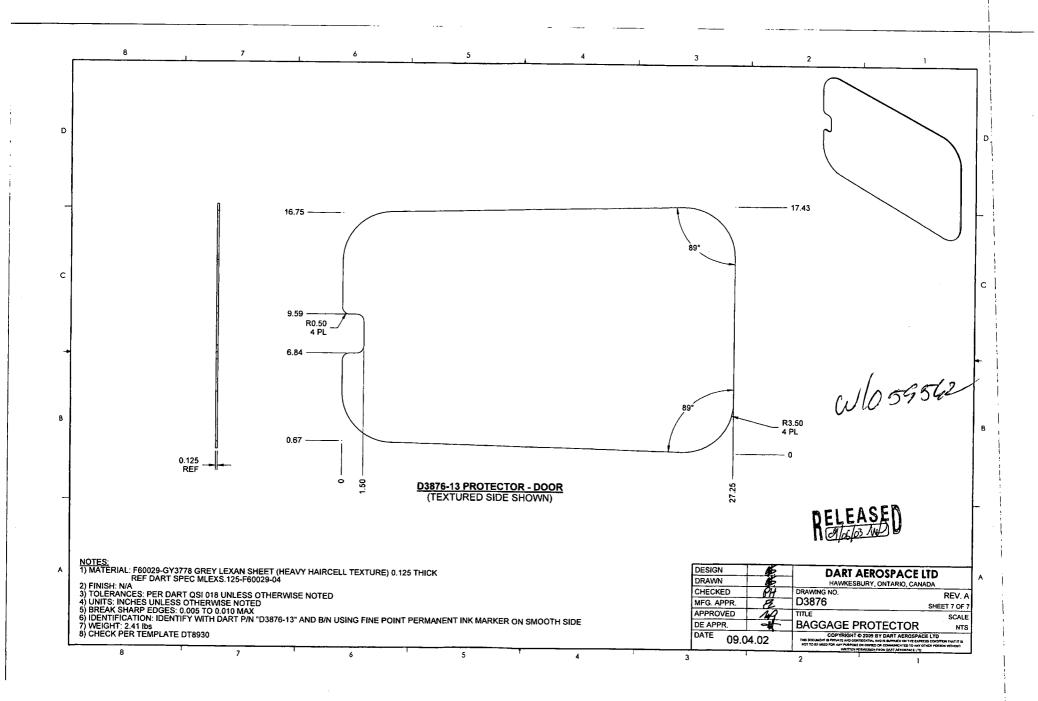


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